



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5305-1

Job Sheet 177090



Part No: D5305-1

Job Qty: 12 ea

Part Name: Shim



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/4/18

Job Tracking No:

Due Date: 5/24/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A IPP REV:A 15.09.04 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	12 Ea	5/24/18	5/24/18	0.00	0.00	Start Up Waterjet		SC 5/10/13
100	Waterjet	12 pcs	5/24/18	5/24/18	0.00	0.58	Waterjet1		SC 5/10/13
120	QC	12 pcs	5/24/18	5/24/18	0.00	0.00	QC8		SC 5/10/13
130	Small Fab	12 pcs	5/24/18	5/24/18	0.01	0.41	Small Fab-9		SA 18-08-03
140	QC	12 pcs	5/24/18	5/24/18	0.00	0.00	QC5		SA 18-08-03
150	HandFinish	12 pcs	5/24/18	5/24/18	0.00	0.24	HandFinish1		SA 18-08-03
160	QC	12 pcs	5/24/18	5/24/18	0.00	0.00	QC7-5		SA 18-08-03
170	SprayPaint	12 pcs	5/24/18	5/24/18	0.00	0.69	Spray Paint		SA 18-08-03
180	QC	12 pcs	5/24/18	5/24/18	0.00	0.00	QC14		SA 18-08-03
190	Packaging	12 pcs	5/24/18	5/24/18	0.00	0.00	Packaging3-2		SA 18-08-03
200	QC21-SA	12 Ea	5/24/18	5/24/18	0.00	0.00	QC21		SA 18-08-03

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.050	6061-T6 .050 Sheet	.9600 sf (.08 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.050	1	105	0



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Container No: S070880



Part: D5305-1

Job No: 177090

Serial No/Batch: S070880

Revision:
Inspector:

Date: 05/13/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Shim	0.250Inches $\pm$ 0.030	0.280 0.220	0,249	
2	Shim	0.250Inches $\pm$ 0.030	0.280 0.220	0,251	
3	Shim	2.650Inches $\pm$ 0.030	2.680 2.620	2,652	
4	Shim	4.250Inches $\pm$ 0.030	4.280 4.220	4,249	
5	Shim	0.098Inches + 0.004 - 0.001	0.102 0.097	0,098	Diameter
6	Shim	0.050Inches $\pm$ 0.010	0.060 0.040	0,048	

Plex 5/4/18 2:29 PM Dart.Gagnon.Michelle